

# Lockout / Tagout Training

Superfactory Excellence Program™  
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## PURPOSE OF TRAINING

- *Safety of employees performing tasks and those around them.*
- *Designed to prevent injury caused by accidental release of energy.*
- *Procedures are meant to prevent workers from being exposed to dangerous situations with any energized machinery.*

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## REGULATORY STANDARDS

*OSHA regulates lockout/tagout through the “Hazardous Energy Standard” found in 29CFR 1910.147 which mandates:*

- Training*
- Audits*
- Recordkeeping*

*Program should be reviewed at least annually for updating.*

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## WHAT IS LOCKOUT/TAGOUT?

**LOCKOUT: Process of blocking the flow of energy from power source and keeping it blocked out.**

- **Accomplished by installing lockout device at power source so that the equipment cannot be operated.**
- **A lockout device is a lock, block or chain that keeps switch, valve or lever in the OFF position.**
- **Locks are provided by employer and are to be used for this purpose ONLY.**

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## WHAT IS LOCKOUT/TAGOUT CONTINUED

**TAGOUT**: Accomplished by placing a tag on power source.  
Tag acts as a warning NOT to restore energy, it is not a physical restraint.

- Tags must clearly state: DO NOT OPERATE or similar warning and must be applied by hand.
- Locks and tags must be strong enough to prevent any unauthorized removal and withstand environmental conditions.

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## WHAT MUST BE LOCKED OR TAGGED OUT ?

- *Servicing & maintenance of equipment .*
- *Repair & replacement work*
- *Renovation work*
- *Modifications or adjustments to power equipment.*
- *OSHA standard requires that all power sources that can be locked out, must be for ANY service or maintenance.*
- *Guards or interlock devices ~~cannot~~ be substituted for locks during major servicing.*

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