

Integrating the ISO 9001 and ISO 45001 Management Systems

ISO 9001:2015
QUALITY MANAGEMENT SYSTEM

ISO 45001:2018
OCCUPATIONAL HEALTH and SAFETY
MANAGEMENT SYSTEM



Agenda

Integrating ISO 9001 / ISO 45001

- **Management Systems**
 - What is ISO 9001 / What is ISO 45001?
- **Combining the management systems**
 - Advantages / Disadvantages
 - Benefits of ISO 9001 / ISO 45001
- **Comparing ISO 9001 and ISO 45001**
 - Clause 4 through Clause 10 / Similarities & Differences
- **Integrating the ISO 9001:2015 and ISO 45001:2018 Systems**
 - Common requirements / Supporting systems
 - Next Steps
 - Documented information
 - Integrated QMS-OHS Implementation

Advantages of Combining ISO 9001 & 45001

Fundamentally, as an Integrated System:

- A commitment to continual improvement will meet or exceed customer expectations in the provision of goods and services.
- A commitment to protect the workplace will prevent work-related injury & ill-health and will continually improve our working conditions.

Requirements / Similarities / Differences in
ISO 9001, and **ISO 45001**

ISO 9001:2015

**Quality
Management
System**

ISO 45001:2018

**Occupational
Health and
Safety
Management
System**

Requirements / Clauses of **ISO 9001** and **ISO 45001**

7.2 Competence
7.3 Awareness
7.4 Communication
7.5 Documented information
7.5.1 General
7.5.2 Creating and updating
7.5.3 Control of documented Information
7.5.3.1 Documented information..
7.5.3.2 For the control

7.2 Competence
7.3 Awareness
7.4 Communication
7.4.1 General
7.4.2 Internal communication
7.4.2 External communication
7.5 Documented information
7.5.1 General
7.5.2 Creating and updating
7.5.3 Control of documented Information

Integrated QMS-OHS Implementation

2. Review & Update some (16) support procedures

--cont'd--

In Clause 8

- Preservation
- Control of nonconforming outputs
- QMS-monitoring, measurement, analysis and evaluation
- OHS-monitoring, measurement, analysis and evaluation
- Customer satisfaction